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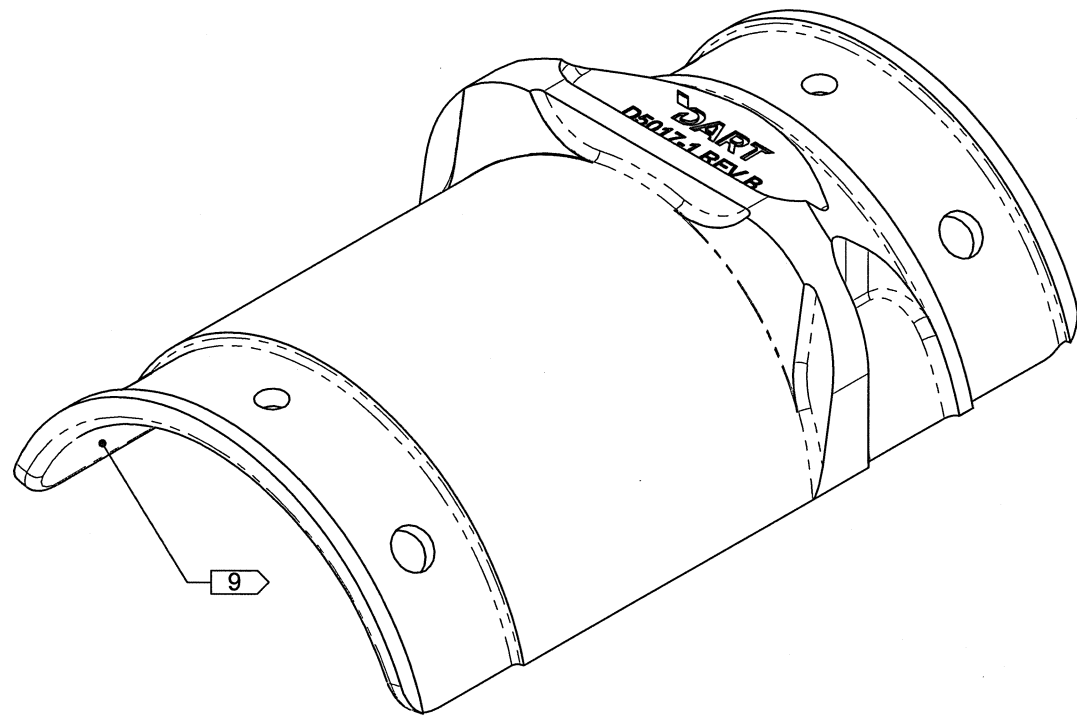
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D5017-1 SUPPORT, 214 FWD

NOTES:

- 1) MATERIAL: MAKE FROM D5017-1TRN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART LOGO, PART NUMBER, AND REVISION IN THIS AREA WITH 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3
- 7) WEIGHT: 0.83 lbs
- 8) MACHINE INNER SURFACE PROFILE AND NON-DIMENSIONS FEATURES PER D5017-1-REVB.STEP
- 9) FOR ENTIRE INNER CONCAVE SURFACE: ABRADE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK (OR EQUIV.). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF SUPPORT. ALLOW TO CURE FOR 24 HOURS.

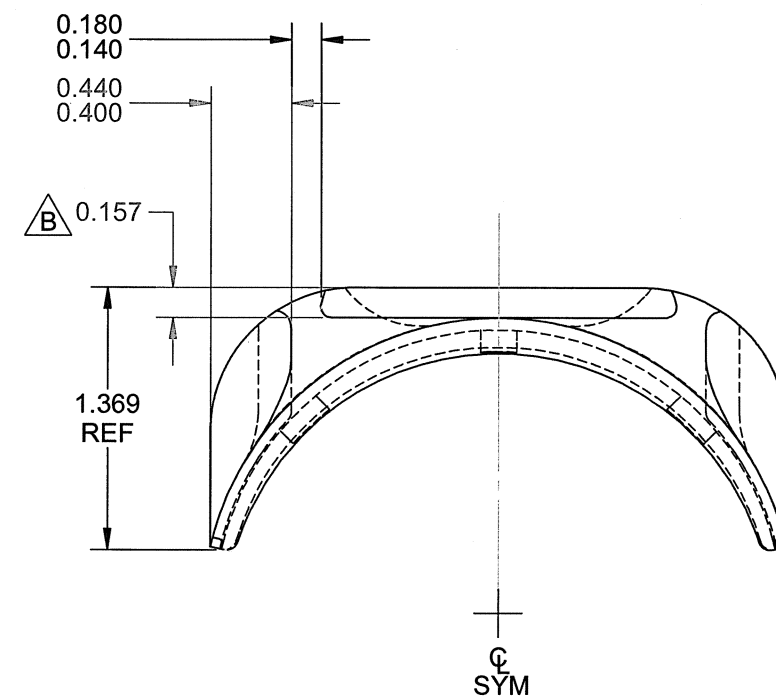
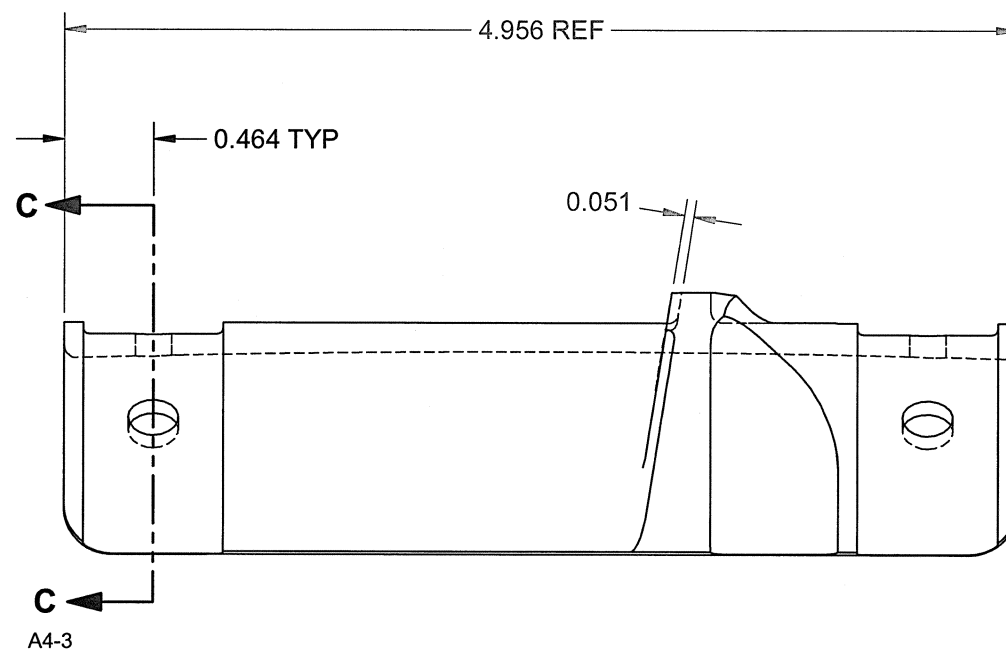
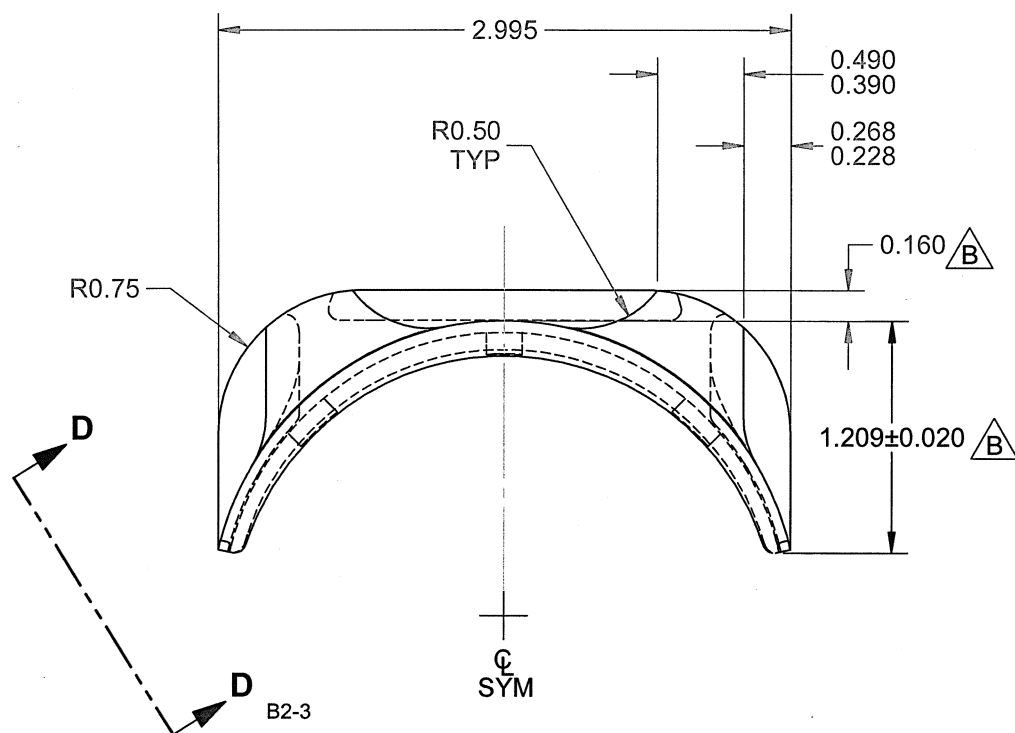
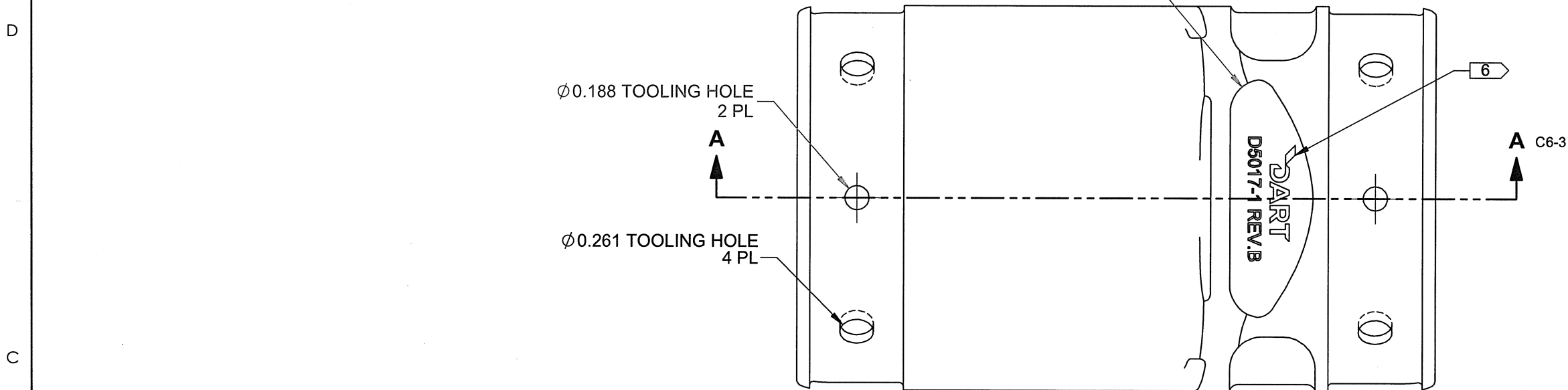
RELEASED
2019-09-30
EN 19-829

APPROVED

B	CHG INNER SURFACE PROFILE, 3M 2216 NOW 0.030 THICK, RMV SECTION B-B	CP	19.07.12
A	NEW ISSUE	CP	13.11.28
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5017	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SUPPORT, 214 FWD	NTS
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2019-09-30

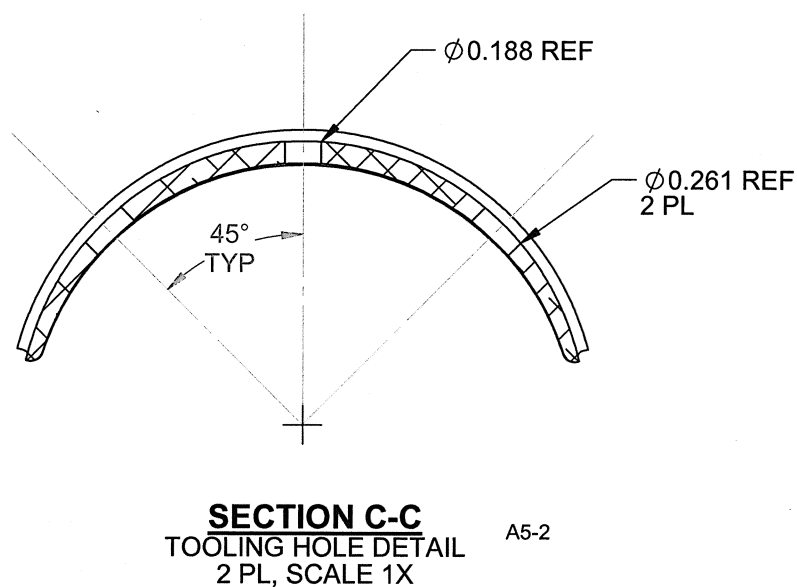
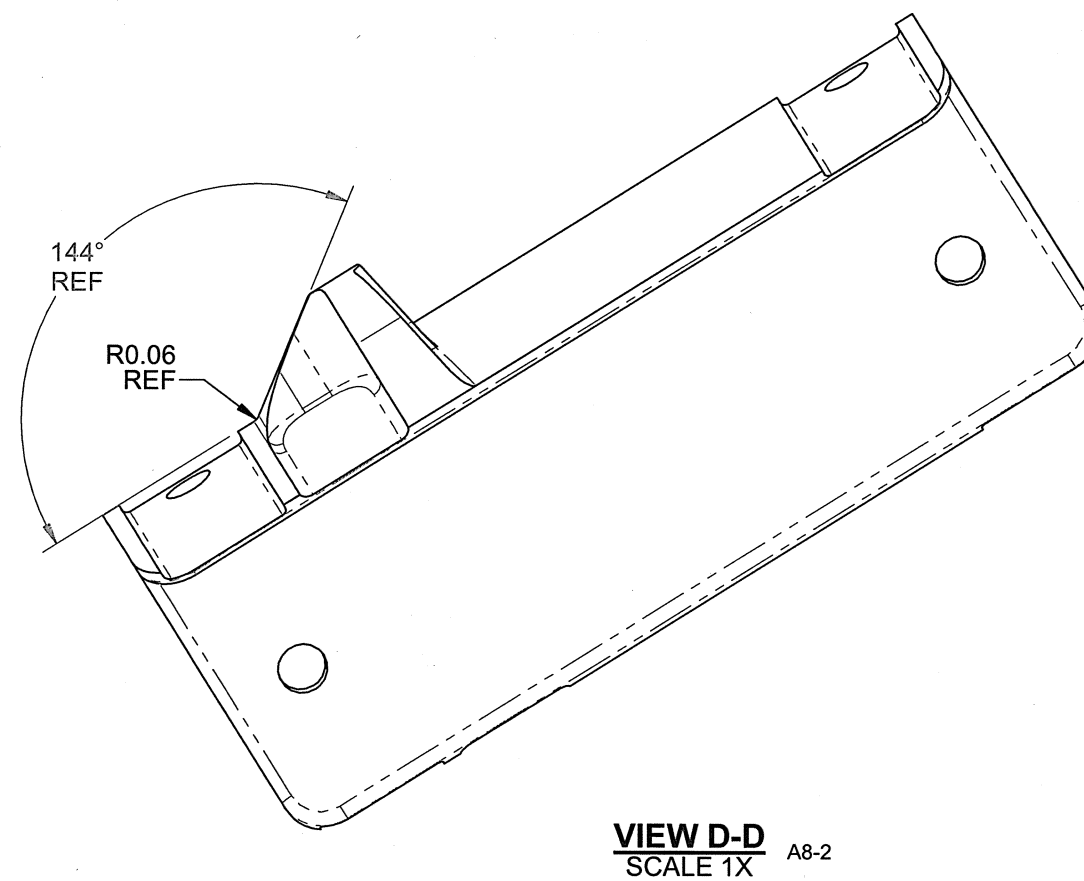
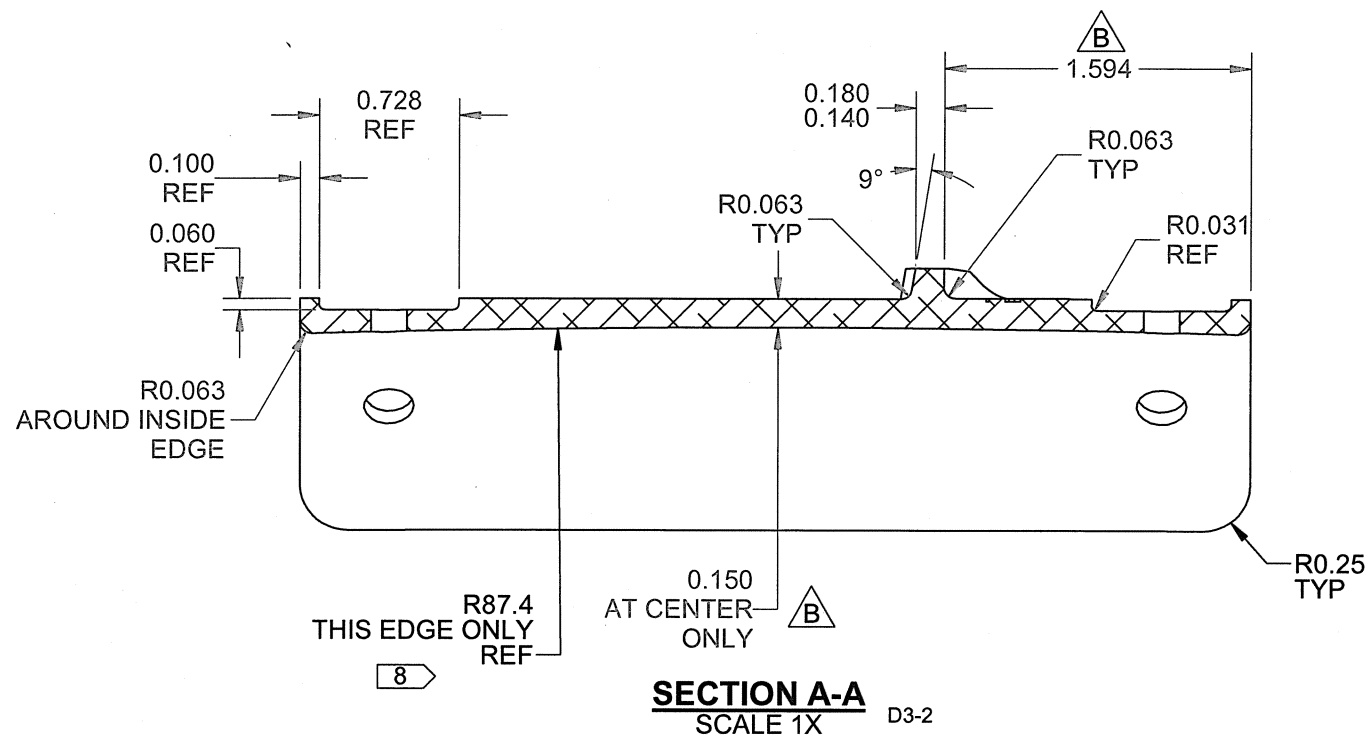
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DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5017	SHEET 2 OF 4
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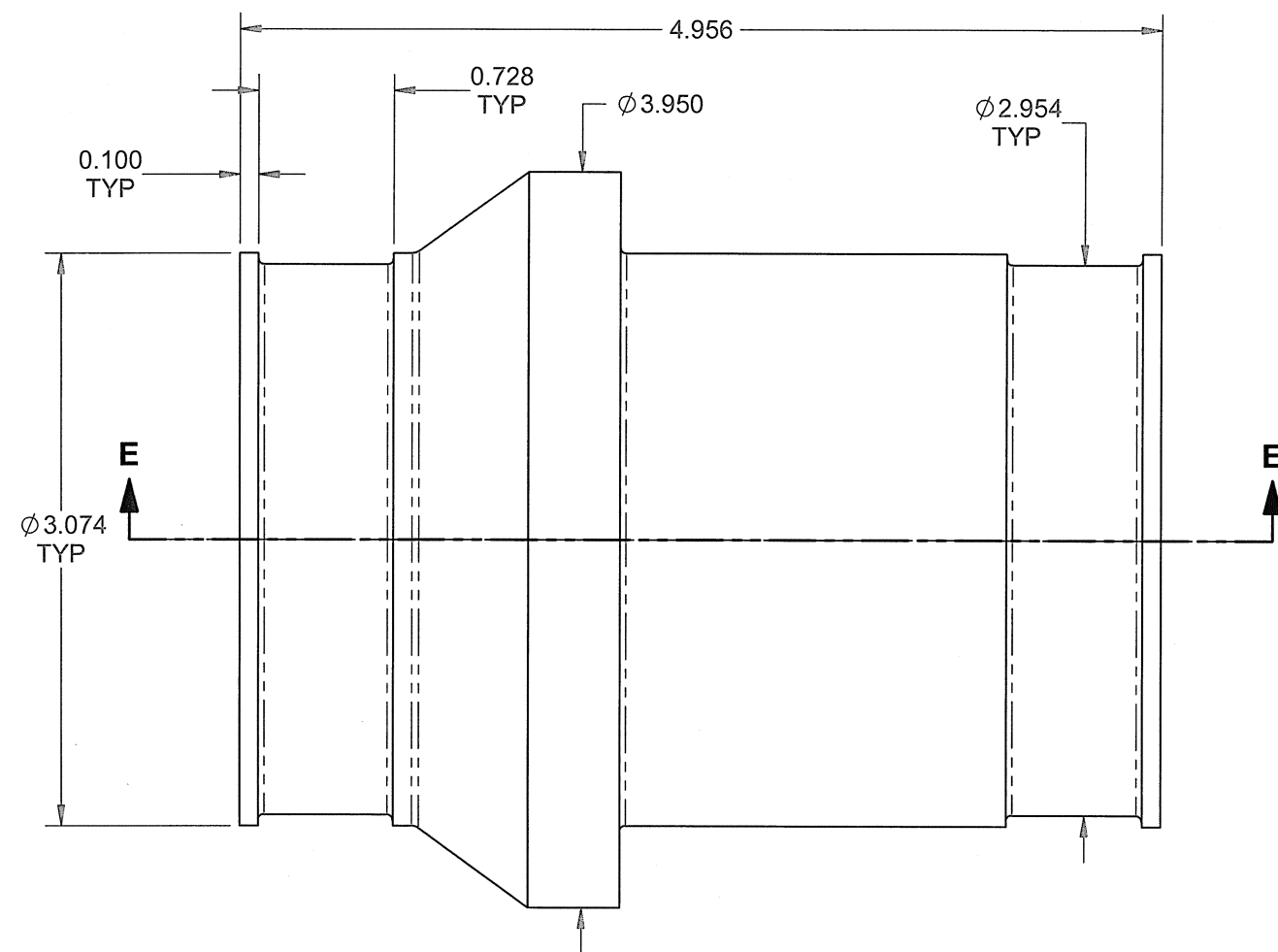
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2019-09-30
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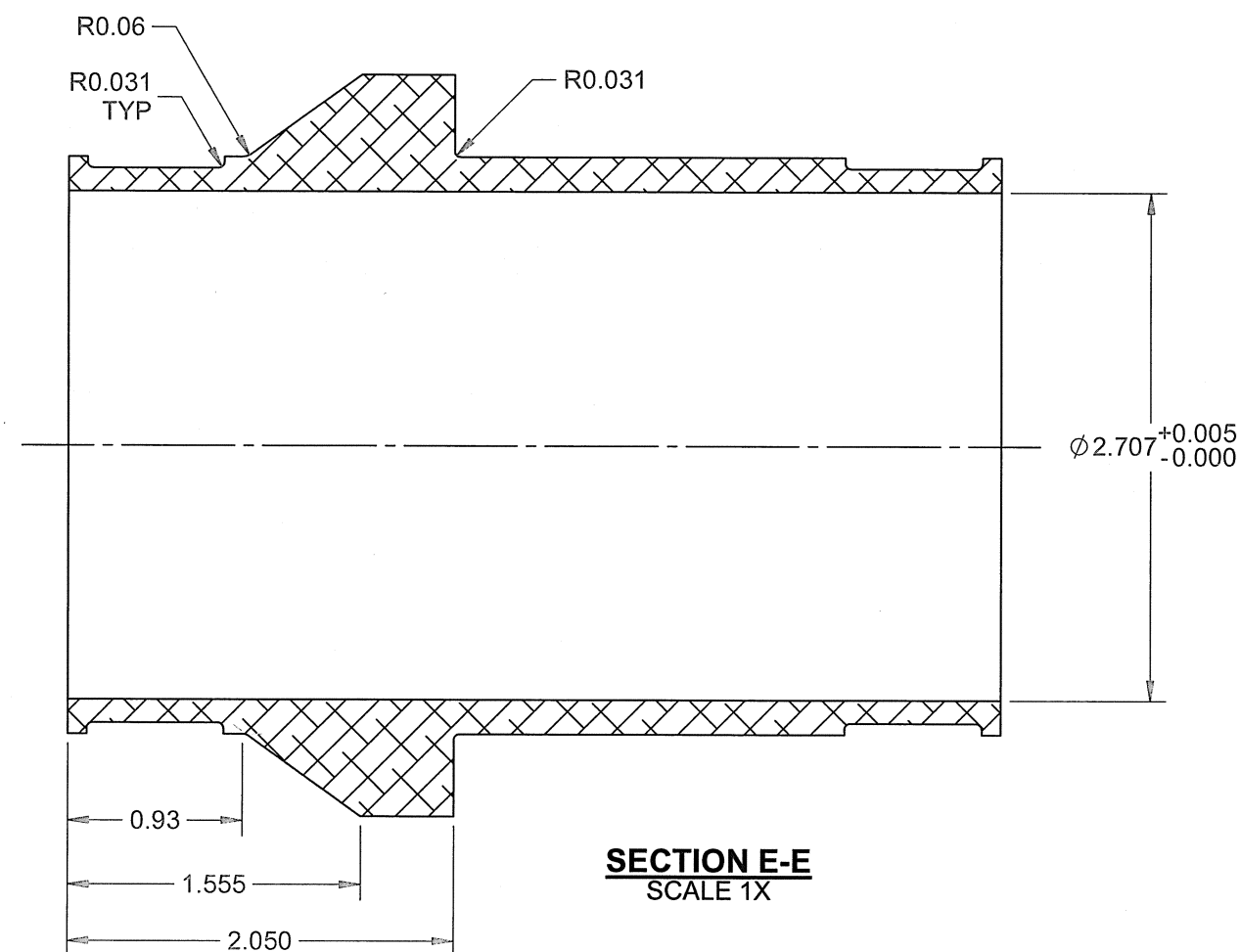
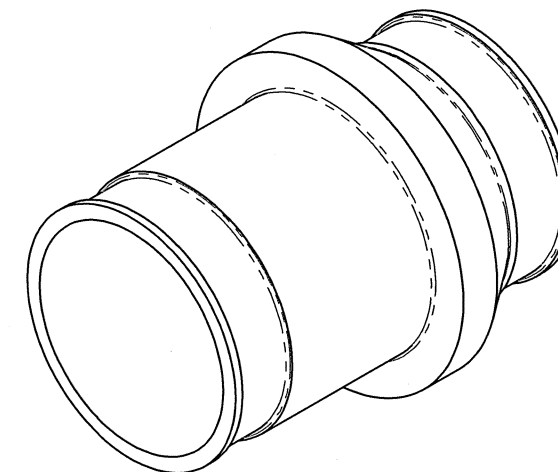
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DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5017	SHEET 3 OF 4
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D5017-1TRN TURNING DETAIL

- NOTES:**
- 1) MATERIAL: 17-4PH STAINLESS STEEL, H900 OR H925 CONDITION
MIN UTS = 170 KSI (38 HRC)
REF DART SPEC. D6104
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.21 lbs



SECTION E-E
SCALE 1X

RELEASED
2019-09-30

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DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO. D5017	REV. B
MFG. APPR.	JFS	SHEET 4 OF 4	
APPROVED	NO	TITLE	SCALE
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